

Safety data sheet

Page: 1/13

BASF 3D Printing Safety data sheet according to UN GHS 4th rev.

Date / Revised: 11.07.2022

Version: 2.0

Product: **Ultrafuse® 17-4 PH metal filament**

(ID no. 11134863/SDS_GEN_00/EN)

Date of print 02.08.2022

1. Identification

Product identifier

Ultrafuse® 17-4 PH metal filament

Recommended use: 3D Printing

Details of the supplier of the safety data sheet

Company:

BASF 3D Printing Solutions B.V.
Eerste Bokslotweg 17
7821 AT Emmen, Netherlands

Telephone: + 31 591 820 389

E-mail address: sales@basf-3dps.com

Emergency telephone number

International emergency number:

Telephone: +49 180 2273-112

2. Hazards Identification

Classification of the substance or mixture

According to UN GHS criteria

Aquatic Chronic 3

For the classifications not written out in full in this section the full text can be found in section 16.

Label elements

Safety data sheet according to UN GHS 4th rev.

Date / Revised: 11.07.2022

Version: 2.0

Product: **Ultrafuse® 17-4 PH metal filament**

(ID no. 11134863/SDS_GEN_00/EN)

Date of print 02.08.2022

Globally Harmonized System (GHS)

Hazard Statement:

H412 Harmful to aquatic life with long lasting effects.

Precautionary Statements (Prevention):

P273 Avoid release to the environment.

Precautionary Statements (Disposal):

P501 Dispose of contents and container to hazardous or special waste collection point.

Labeling of special preparations (GHS):

May produce an allergic reaction. Contains: Nickel, Cobalt

Other hazardsAccording to UN GHS criteria

If applicable information is provided in this section on other hazards which do not result in classification but which may contribute to the overall hazards of the substance or mixture.

Upon thermal and/or chemical treatment the product can release hazardous substances.

Upon mechanical treatment like e.g. cutting, grinding and/or polishing the product can release hazardous substances.

Fine dust produced by abrasion can form explosive mixtures with air.

3. Composition/Information on Ingredients**Substances**

Not applicable

MixturesChemical nature

polymer blend based on: Alloy, metal powder
encapsulated, in a polymer matrix

Hazardous ingredients (GHS)

According to UN GHS criteria

Nickel

Content (W/W): $\geq 3\%$ - $< 5\%$
CAS Number: 7440-02-0
EC-Number: 231-111-4

Skin Sens. 1
Carc. 2
STOT RE 1
H317, H351, H372

Safety data sheet according to UN GHS 4th rev.

Date / Revised: 11.07.2022

Version: 2.0

Product: **Ultrafuse® 17-4 PH metal filament**

(ID no. 11134863/SDS_GEN_00/EN)

Date of print 02.08.2022

Cobalt

Content (W/W): > 0 % - < 0,1 %	Acute Tox. 4 (oral)
CAS Number: 7440-48-4	Resp. Sens. 1
EC-Number: 231-158-0	Skin Sens. 1
	Carc. 1B (by inhalation)
	Muta. 2
	Repr. 1B (fertility)
	Aquatic Chronic 4
	Repr. 2 (unborn child)
	H302, H334, H317, H341, H350, H360, H413

Ethylenebis(oxyethylene) bis[3-(5-tert-butyl-4-hydroxy-m-tolyl)propionate]

Content (W/W): > 0 % - < 0,1 %	Aquatic Chronic 1
CAS Number: 36443-68-2	M-factor chronic: 10
EC-Number: 253-039-2	H410

For the classifications not written out in full in this section the full text can be found in section 16.

4. First-Aid Measures

Description of first aid measures

Remove contaminated clothing.

If inhaled:

Remove the affected individual into fresh air and keep the person calm. Assist in breathing if necessary. If symptoms persist, seek medical advice.

On skin contact:

Wash thoroughly with soap and water. Burns caused by molten material require hospital treatment. If irritation develops, seek medical attention.

On contact with eyes:

In case of contact with the eyes, rinse immediately for at least 15 minutes with plenty of water. If irritation develops, seek medical attention.

On ingestion:

Rinse mouth and then drink 200-300 ml of water. Seek medical attention.

Most important symptoms and effects, both acute and delayed

Symptoms: (Further) symptoms and / or effects are not known so far

Hazards: No hazard is expected under intended use and appropriate handling.

Indication of any immediate medical attention and special treatment needed

Treatment: Treat according to symptoms (decontamination, vital functions), no known specific antidote.

Safety data sheet according to UN GHS 4th rev.

Date / Revised: 11.07.2022

Version: 2.0

Product: **Ultrafuse® 17-4 PH metal filament**

(ID no. 11134863/SDS_GEN_00/EN)

Date of print 02.08.2022

5. Fire-Fighting Measures

Extinguishing media

Suitable extinguishing media:

water spray, foam, dry powder, carbon dioxide

Additional information:

Water spray for suppression (heat dissipation) of incipient fires as long as the product has not yet ignited.

Special hazards arising from the substance or mixture

Formaldehyde, carbon oxides

The substances/groups of substances mentioned can be released in case of fire.

Advice for fire-fighters

Special protective equipment:

Wear a self-contained breathing apparatus.

Further information:

The degree of risk is governed by the burning substance and the fire conditions. Dispose of fire debris and contaminated extinguishing water in accordance with official regulations.

6. Accidental Release Measures

Avoid the formation and build-up of dust - danger of dust explosion. Dust in sufficient concentration can result in an explosive mixture in air. Handle to minimize dusting and eliminate open flame and other sources of ignition.

Personal precautions, protective equipment and emergency procedures

Handle in accordance with good industrial hygiene and safety practice. Avoid dust formation.

Environmental precautions

Discharge into the environment must be avoided.

Methods and material for containment and cleaning up

For small amounts: Sweep/shovel up.

For large amounts: Sweep/shovel up. Vacuum up spilled product.

Reclaim for processing if possible. Ensure adequate ventilation. Avoid raising dust.

7. Handling and Storage

Precautions for safe handling

Avoid inhalation of dusts/mists/vapours. Ensure adequate ventilation. Provide suitable exhaust ventilation at the drying process and in the area surrounding the melt outlet of processing machines. Keep away from sources of ignition - No smoking. Take precautionary measures against static discharges. Avoid the formation and deposition of dust. Upon mechanical load the product can release sensitizing substances.

Further information is given in the user guidelines for the product.

Protection against fire and explosion:

Safety data sheet according to UN GHS 4th rev.

Date / Revised: 11.07.2022

Version: 2.0

Product: **Ultrafuse® 17-4 PH metal filament**

(ID no. 11134863/SDS_GEN_00/EN)

Date of print 02.08.2022

The product is not an oxidizer, not self-combustible and not explosive. Avoid dust formation. Accumulation of fine dust may entail the risk of a dust explosion in the presence of air.

Conditions for safe storage, including any incompatibilities

Segregate from acids.

Suitable materials for containers: High density polyethylene (HDPE), Low density polyethylene (LDPE), Paper/Fibreboard

Storage stability:

Protect against moisture.

Specific end use(s)

For the relevant identified use(s) listed in Section 1 the advice mentioned in this section 7 is to be observed.

Please refer to the technical leaflet for further information.

8. Exposure Controls/Personal Protection

Control parameters

Components with occupational exposure limits

7439-89-6: Iron

7440-02-0: Nickel

7440-47-3: Chromium

7440-48-4: Cobalt

7440-50-8: Copper

Exposure controls

Personal protective equipment

Respiratory protection:

Breathing protection if breathable aerosols/dust are formed. Wear respiratory protection if ventilation is inadequate. Particle filter with medium efficiency for solid and liquid particles (e.g. EN 143 or 149, Type P2 or FFP2)

Hand protection:

Use additional heat protection gloves when handling hot molten masses (EN 407), e.g. of textile or leather.

Eye protection:

Safety glasses with side-shields (frame goggles) (e.g. EN 166)

Body protection:

Body protection must be chosen depending on activity and possible exposure, e.g. apron, protecting boots, chemical-protection suit (according to EN 14605 in case of splashes or EN ISO 13982 in case of dust).

Safety data sheet according to UN GHS 4th rev.

Date / Revised: 11.07.2022

Version: 2.0

Product: **Ultrafuse® 17-4 PH metal filament**

(ID no. 11134863/SDS_GEN_00/EN)

Date of print 02.08.2022

General safety and hygiene measures

Wearing of closed work clothing is recommended. Ensure adequate ventilation. No eating, drinking, smoking or tobacco use at the place of work. Store work clothing separately. Hands and/or face should be washed before breaks and at the end of the shift.

9. Physical and Chemical Properties

Information on basic physical and chemical properties

Form:	filament
Colour:	grey
Odour:	odourless
Odour threshold:	not applicable
pH value:	not applicable, substance/mixture is non-soluble (in water)
Melting point:	not determined
Boiling point:	not applicable
Flash point:	not applicable
Evaporation rate:	not applicable
Flammability:	The product is a non-volatile solid. Not a flammable solid according to UN transport regulations division 4.1 and GHS chapter 2.7. Based on the structure or composition there is no indication of flammability
Lower explosion limit:	For solids not relevant for classification and labelling.
Upper explosion limit:	For solids not relevant for classification and labelling.
Ignition temperature:	not applicable
Vapour pressure:	not applicable
Density:	(20 °C) not determined
Relative vapour density (air):	not applicable
Solubility in water:	insoluble
Partitioning coefficient n-octanol/water (log Kow):	not applicable
Self ignition:	not self-igniting
Thermal decomposition:	No decomposition if stored and handled as prescribed/indicated. Prolonged thermal loading can result in products of degradation being given off.

Safety data sheet according to UN GHS 4th rev.

Date / Revised: 11.07.2022

Version: 2.0

Product: **Ultrafuse® 17-4 PH metal filament**

(ID no. 11134863/SDS_GEN_00/EN)

Date of print 02.08.2022

Viscosity, dynamic: not applicable

Viscosity, kinematic: not applicable, the product is a solid

Explosion hazard: Product is not explosive, however a dust explosion could result from an air / dust mixture.

Fire promoting properties: not fire-propagating

Other information

Self heating ability: It is not a substance capable of spontaneous heating.

Radioactivity: not radioactive for transport purposes

Bulk density: not determined

Hygroscopy: Non-hygroscopic

Other Information:

If necessary, information on other physical and chemical parameters is indicated in this section.

10. Stability and Reactivity**Reactivity**

No hazardous reactions if stored and handled as prescribed/indicated.

Corrosion to metals:	No corrosive effect on metal.	
Reactions with water/air:	Reaction with:	air
	Flammable gases:	no
	Toxic gases:	no
	Corrosive gases:	no
	Smoke or fog:	no
	Peroxides:	no
	Reaction with:	water
	Flammable gases:	no
	Toxic gases:	no
	Corrosive gases:	no
	Smoke or fog:	no
	Peroxides:	no
Formation of flammable gases:	Remarks:	Forms no flammable gases in the presence of water.

Chemical stability

The product is stable if stored and handled as prescribed/indicated.

Possibility of hazardous reactions

Strong exothermic reaction with acids. May decompose violently.

The product is stable if stored and handled as prescribed/indicated.

Safety data sheet according to UN GHS 4th rev.

Date / Revised: 11.07.2022

Version: 2.0

Product: **Ultrafuse® 17-4 PH metal filament**

(ID no. 11134863/SDS_GEN_00/EN)

Date of print 02.08.2022

Conditions to avoid

Avoid all sources of ignition: heat, sparks, open flame. Avoid dust formation.

Incompatible materials

Substances to avoid:

oxidizing agents, inorganic acids, plastics containing halogenated flame retardants

Hazardous decomposition products

Possible thermal decomposition products:

| Formaldehyde, Carbon monoxide

At prolonged and/or strong thermal stressing above the decomposition temperature dangerous decomposition products can be formed.

11. Toxicological Information

Information on toxicological effects

Acute toxicity

Assessment of acute toxicity:

Based on available data, the classification criteria are not met. Contact with molten product may cause thermal burns.

| *Information on: Cobalt*

| *Assessment of acute toxicity:*

| *Of moderate toxicity after single ingestion. The inhalation of dusts represents a severe acute hazard.*

| *Virtually nontoxic after a single skin contact.*

Irritation

Assessment of irritating effects:

May cause mechanical irritation.

Respiratory/Skin sensitization

Assessment of sensitization:

Based on available data, the classification criteria are not met. Study not necessary due to exposure considerations.

| *Information on: Cobalt*

| *Assessment of sensitization:*

| *May cause sensitization by inhalation. May cause sensitization by skin contact.*

| *Information on: Nickel*

| *Assessment of sensitization:*

| *Sensitization after skin contact possible.*

Germ cell mutagenicity

Safety data sheet according to UN GHS 4th rev.

Date / Revised: 11.07.2022

Version: 2.0

Product: **Ultrafuse® 17-4 PH metal filament**

(ID no. 11134863/SDS_GEN_00/EN)

Date of print 02.08.2022

Assessment of mutagenicity:

Based on available data, the classification criteria are not met.

Carcinogenicity

Assessment of carcinogenicity:

Based on available data, the classification criteria are not met. Study not necessary due to exposure considerations.

Information on: Nickel

Assessment of carcinogenicity:

The results of various animal studies gave no indication of a carcinogenic effect. IARC (International Agency for Research on Cancer) has classified this substance as group 2B (The agent is possibly carcinogenic to humans).

Information on: Cobalt

Assessment of carcinogenicity:

In long-term studies in rats and mice in which the substance was given by inhalation, a carcinogenic effect was observed. IARC (International Agency for Research on Cancer) has classified this substance as group 2B (The agent is possibly carcinogenic to humans).

Reproductive toxicity

Assessment of reproduction toxicity:

Based on available data, the classification criteria are not met.

Information on: Cobalt

Assessment of reproduction toxicity:

The results of animal studies suggest a fertility impairing effect.

Developmental toxicity

Assessment of teratogenicity:

Based on available data, the classification criteria are not met.

Information on: Cobalt

Assessment of teratogenicity:

Indications of possible developmental toxicity/teratogenicity were seen in animal studies. The product has not been tested. The statement has been derived from substances/products of a similar structure or composition.

Specific target organ toxicity (single exposure)

Remarks: Based on available data, the classification criteria are not met.

Repeated dose toxicity and Specific target organ toxicity (repeated exposure)

Assessment of repeated dose toxicity:

Based on our experience and the information available, no adverse health effects are expected if handled as recommended with suitable precautions for designated uses.

Information on: Nickel

Safety data sheet according to UN GHS 4th rev.

Date / Revised: 11.07.2022

Version: 2.0

Product: **Ultrafuse® 17-4 PH metal filament**

(ID no. 11134863/SDS_GEN_00/EN)

Date of print 02.08.2022

Assessment of repeated dose toxicity:

The substance may cause damage to the lung after repeated inhalation.

Aspiration hazard

not applicable

Other relevant toxicity information

The product has not been tested. The statement has been derived from substances/products of a similar structure or composition.

12. Ecological Information

Toxicity

Assessment of aquatic toxicity:

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment. The product has not been tested. The statement has been derived from the properties of the individual components.

Information on: Ethylenebis(oxyethylene) bis[3-(5-tert-butyl-4-hydroxy-m-tolyl)propionate]

Assessment of aquatic toxicity:

There is a high probability that the product is not acutely harmful to aquatic organisms. The inhibition of the degradation activity of activated sludge is not anticipated when introduced to biological treatment plants in appropriate low concentrations.

Persistence and degradability

Assessment biodegradation and elimination (H₂O):

The product is not very soluble in water and can thus be removed from water mechanically in suitable effluent treatment plants.

Bioaccumulative potential

Bioaccumulation potential:

The product has not been tested. Because of the product's consistency and low water solubility, bioavailability is improbable.

Mobility in soil

Assessment transport between environmental compartments:

Adsorption in soil: Adsorption to solid soil phase is possible.

Other adverse effects

The product does not contain substances that are listed in Regulation (EC) 1005/2009 on substances that deplete the ozone layer.

Additional information

Safety data sheet according to UN GHS 4th rev.

Date / Revised: 11.07.2022

Version: 2.0

Product: **Ultrafuse® 17-4 PH metal filament**

(ID no. 11134863/SDS_GEN_00/EN)

Date of print 02.08.2022

Add. remarks environm. fate & pathway:

The product has not been tested. The statements on environmental fate and pathway have been derived from the properties of the individual components.

Other ecotoxicological advice:

The product has not been tested. The statements on ecotoxicology have been derived from the properties of the individual components.

13. Disposal Considerations

Waste treatment methods

Dispose of in accordance with national, state and local regulations.

Contaminated packaging:

Dispose of in accordance with national, state and local regulations.

14. Transport Information

Land transport

ADR

	Not classified as a dangerous good under transport regulations
UN number or ID number:	Not applicable
UN proper shipping name:	Not applicable
Transport hazard class(es):	Not applicable
Packing group:	Not applicable
Environmental hazards:	Not applicable
Special precautions for user	None known

RID

	Not classified as a dangerous good under transport regulations
UN number or ID number:	Not applicable
UN proper shipping name:	Not applicable
Transport hazard class(es):	Not applicable
Packing group:	Not applicable
Environmental hazards:	Not applicable
Special precautions for user	None known

Inland waterway transport

ADN

	Not classified as a dangerous good under transport regulations
UN number or ID number:	Not applicable
UN proper shipping name:	Not applicable
Transport hazard class(es):	Not applicable
Packing group:	Not applicable

Safety data sheet according to UN GHS 4th rev.
Date / Revised: 11.07.2022
Product: **Ultrafuse® 17-4 PH metal filament**

Version: 2.0

(ID no. 11134863/SDS_GEN_00/EN)

Date of print 02.08.2022

Environmental hazards: Not applicable
Special precautions for user: None known

Transport in inland waterway vessel
Not evaluated

Sea transport

IMDG

Not classified as a dangerous good under transport regulations
UN number or ID number: Not applicable
UN proper shipping name: Not applicable
Transport hazard class(es): Not applicable
Packing group: Not applicable
Environmental hazards: Not applicable
Special precautions for user: None known

Air transport

IATA/ICAO

Not classified as a dangerous good under transport regulations
UN number or ID number: Not applicable
UN proper shipping name: Not applicable
Transport hazard class(es): Not applicable
Packing group: Not applicable
Environmental hazards: Not applicable
Special precautions for user: None known

Maritime transport in bulk according to IMO instruments

Maritime transport in bulk is not intended.

15. Regulatory Information

Safety, health and environmental regulations/legislation specific for the substance or mixture

If other regulatory information applies that is not already provided elsewhere in this safety data sheet, then it is described in this subsection.

16. Other Information

Full text of classifications, hazard symbols and hazard statements, if mentioned in section 2 or 3:

 Safety data sheet according to UN GHS 4th rev.

Date / Revised: 11.07.2022

Version: 2.0

Product: **Ultrafuse® 17-4 PH metal filament**

(ID no. 11134863/SDS_GEN_00/EN)

Date of print 02.08.2022

Aquatic Chronic	Hazardous to the aquatic environment - chronic
Skin Sens.	Skin sensitization
Carc.	Carcinogenicity
STOT RE	Specific target organ toxicity — repeated exposure
Acute Tox.	Acute toxicity
Resp. Sens.	Respiratory sensitization
Muta.	Germ cell mutagenicity
Repr.	Reproductive toxicity
H317	May cause an allergic skin reaction.
H351	Suspected of causing cancer.
H372	Causes damage to organs through prolonged or repeated exposure.
H302	Harmful if swallowed.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H341	Suspected of causing genetic defects.
H350	May cause cancer by inhalation.
H360	May damage fertility. Suspected of damaging the unborn child.
H413	May cause long lasting harmful effects to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.

The data contained in this safety data sheet are based on our current knowledge and experience and describe the product only with regard to safety requirements. This safety data sheet is neither a Certificate of Analysis (CoA) nor technical data sheet and shall not be mistaken for a specification agreement. Identified uses in this safety data sheet do neither represent an agreement on the corresponding contractual quality of the substance/mixture nor a contractually designated use. It is the responsibility of the recipient of the product to ensure any proprietary rights and existing laws and legislation are observed.

 Vertical lines in the left hand margin indicate an amendment from the previous version.